











History of Whelen Engineering Company, Inc.

George W. Whelen invents the first rotating aircraft "anti-collision" beacon in his garage in Deep River, Connecticut.

Headquarters in Chester, Connecticut.

Whelen moves from

Whelen becomes the first in Whelen releases its first the industry to utilize strobe fully enclosed lightbar. light technology.

Deep River, Connecticut to its current Corporate

> 1988 Transformer winding is

1987

A second manufacturing

plant is added

in Charlestown,

New Hampshire.

2000

introduced, using automated winding machines in order to increase part supply.



Whelen introduces the first Whelen implements surface mount technology.





The New Hampshire plant expands to house plastic injection molding equipment.

The tool and die machine shop begins as a servicing shop for parts before they are run in molding. Today, 90% of all molding tools are made in-house from raw steel.

2003







2007 Sheet metal fabrication is entitlement sponsor of the NASCAR® Whelen Modified

Whelen becomes the entitlement sponsor of the NASCAR Whelen All Warning Lights of NASCAR. American Series.

2008



Hard coating technology develops.

The production machine shop opens, housing 26 machines, 5 axis mills, lathes with live tooling, and screw machines. Parts made from raw housing or machined casting go into many finished products.

2012



Whelen becomes the entitlement sponsor of the NASCAR Whelen Euro

2004 Whelen develops an LED

2005

Whelen becomes the

Tour and the NASCAR

Whelen Southern Modified

sponsorship as the Official

Tour. Whelen also begins



Powder coating technology Vacuum metalizing technology is developed.

Silicone molding is



Whelen opens the only environmentally friendly printed circuit board manufacturing facility in North America with zero hazardous emissions.

Whelen enters the Off-Road market with the Continuum™ series.





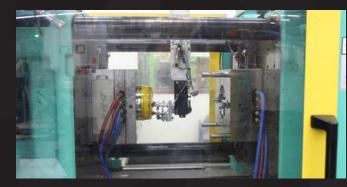




Printed circuit boards are manufactured in-house. Whelen's PCB shop is the the only environmentally friendly printed circuit board manufacturing facility in North America with zero hazardous emissions.



Surface mount technology deposits electronic components onto PCB using robotic nozzles. All testing and programming of PCB is done in a continuous automated line.



Plastic injection molding equipment manufactures all plastic parts, from optical grade polycarbonate to thermally conductive composites.



Silicone molding is a liquid injected molding process. Silicone allows for use of parts that need to be flexible and water resistant. This material is often utilized to make a watertight seal in an assembly.



Hard coating technology utilizes an automated line where UV, abrasion, and chemical resistant coating is applied to all plastic lensing.



Vacuum metalizing technology coats all reflectors with a thin layer of pure vaporized aluminum within a sealed chamber. Bringing this process in-house yields a 10% increase in light output due to improved surface quality and purity.



Sheet metal fabrication utilizes lasers to create brackets and a wide variety of metal components used in almost every Whelen product. A five axis laser is used to cut complex metal parts that do not come in a flat sheet.



Powder coating technology uses an automated line which washes, dries, applies powder, and oven bakes.



Continuum™ Sub-Assembly



Continuum Final Assembly

8



Designed to deliver maximum light intensity and long LED life, Continuum brings Whelen's advanced Super-LED® technology to off-road applications.

Solid-state electronics and hard-coated lenses withstand harsh environments while interchangeable modules and advanced optics give your vehicle the reliable performance and durability Whelen is known for.





- •Spot or Flood optic LED modules
- ·Clear or Smoked lenses
- •IP67 rated for dust and water resistance
- •Universal "L" bracket mount standard, other mounting options available
- Easily serviceable front-load design
- Black powder coated extruded aluminum housing protects the lightbar from environmental damage
- •Plug & Play waterproof wiring harness with waterproof relay and switch included
- Five year warranty

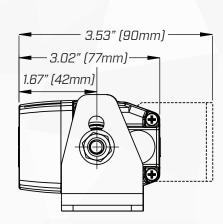


Continuum™ Single Row



*Per Module





**Actual Inches (Actual Millimeters)







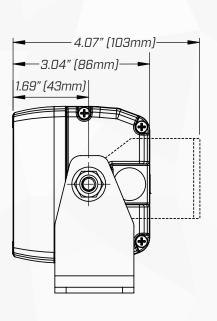


Continuum™ Dual Row



*Per Module





**Actual Inches (Actual Millimeters)



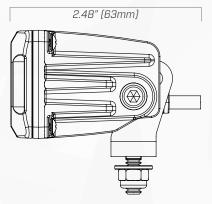




Continuum™ 3 & 6

Continuum 3

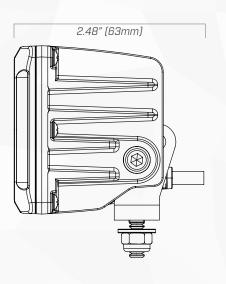




Length	Height	Depth	Weight	VDC	LED	Raw Lumens	Amps
4.20" (107mm)	1.80"	2.48"	1.00 lb	12	3	950	1.0

Continuum 6





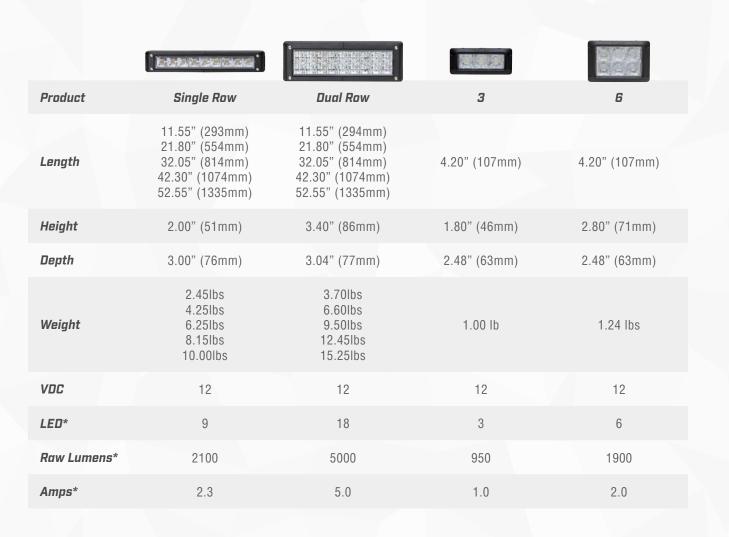
Length	Height	Depth	Weight	VDC	LED	Raw Lumens	Amps
4.20" (107mm)	2.80" (71mm)	2.48" (63mm)	1.24 lbs	12	6	1900	2.0

Actual Inches (Actual Millimeters)









*Per Module



Continuum 10"	Single	Dual
Spot	S1S	C1S
Flood	S1F	C1F
Spot, Smoked Lens	S1SX	C1SX
Flood, Smoked Lens	S1FX	C1FX
Continuum 20"	Single	Dual
Spot/Spot	S2SS	C2SS
Flood/Flood	S2FF	C2FF
Spot/Flood	S2SF	C2SF
Flood/Spot	S2FS	C2FS
Spot/Spot, Smoked Lenses	S2SSX	C2SSX
Flood/Flood, Smoked Lenses	S2FFX	C2FFX
Spot/Flood, Smoked Lenses	S2SFX	C2SFX
Flood/Spot, Smoked Lenses	S2FSX	C2FSX
Continuum 30"	Single	Dual
Spot/Spot/Spot	S3SSS	C3SSS
Flood/Flood/Flood	S3FFF	C3FFF
Spot/Flood/Spot	S3SFS	C3SFS
Flood/Spot/Flood	S3FSF	C3FSF
Spot/Spot/Spot, Smoked Lenses	S3SSSX	C3SSSX
Flood/Flood/Flood, Smoked Lenses	S3FFFX	C3FFFX
Spot/Flood/Spot, Smoked Lenses	S3SFSX	C3SFSX
Flood/Spot/Flood, Smoked Lenses	S3FSFX	C3FSFX
	_	
Continuum 3 & 6	3	6

RC3K RC6K

Continuum 40"	Single	Dual
Spot/Spot/Spot	S4SSSS	C4SSSS
Flood/Flood/Flood	S4FFFF	C4FFFF
Spot/Flood/Flood/Spot	S4SFFS	C4SFFS
Flood/Spot/Spot/Flood	S4FSSF	C4FSSF
Spot/Spot/Spot, Smoked Lenses	S4SSSSX	C4SSSSX
Flood/Flood/Flood, Smoked Lenses	S4FFFFX	C4FFFFX
Spot/Flood/Flood/Spot, Smoked Lenses	S4SFFSX	C4SFFSX
Flood/Spot/Spot/Flood, Smoked Lenses	S4FSSFX	C4FSSFX
Continuum 50"	Single	Dual
Spot/Spot/Spot/Spot	S5SSSSS	C5SSSSS
Flood/Flood/Flood/Flood	S5FFFFF	C5FFFFF
Spot/Spot/Flood/Spot/Spot	S5SSFSS	C5SSFSS
Spot/Flood/Flood/Spot	S5SFFFS	C5SFFFS
Spot/Flood/Spot/Flood/Spot	S5SFSFS	C5SFSFS
Flood/Flood/Spot/Flood/Flood	S5FFSFF	C5FFSFF
Flood/Spot/Flood	S5FSFSF	C5FSFSF
Flood/Spot/Spot/Flood	S5FSSSF	C5FSSSF
Spot/Spot/Spot/Spot, Smoked Lenses	S5SSSSX	C5SSSSSX
Flood/Flood/Flood/Flood, Smoked Lenses	S5FFFFFX	C5FFFFFX
Spot/Spot/Flood/Spot/Spot, Smoked Lenses	S5SSFSSX	C5SSFSSX
Spot/Flood/Flood/Spot, Smoked Lenses	S5SFFFSX	C5SFFFSX
Spot/Flood/Spot/Flood/Spot, Smoked Lenses	S5SFSFSX	C5SFSFSX
Flood/Flood/Spot/Flood/Flood, Smoked Lenses	S5FFSFFX	C5FFSFFX
Flood/Spot/Flood, Smoked Lenses	S5FSFSFX	C5FSFSFX
Flood/Spot/Spot/Flood, Smoked Lenses	S5FSSSFX	C5FSSSFX

Generic Mo	ounts	F
BKT47097	Universal L Bracket Mtg. Kit - Dual Row	В
BKT47379	Pipe Mount - 3-1/4"	
BKT47378	Pipe Mount - 3"	P
BKT47377	Pipe Mount - 2-7/8"	V
BKT47376	Pipe Mount - 2-3/4"	W
BKT47375	Pipe Mount - 2-5/8"	W
BKT47374	Pipe Mount - 2-1/2"	W
BKT47373	Pipe Mount - 2-3/8"	W
BKT47372	Pipe Mount - 2-1/4"	LI
BKT47371	Pipe Mount - 2"	LI
BKT47370	Pipe Mount - 1-7/8"	LI
BKT47316	Pipe Mount - 1-3/4"	LI
BKT47369	Pipe Mount - 1-45/64"	LI
BKT47368	Pipe Mount - 1-5/8"	LI
BKT47318	Pipe Mount - 1-1/2"	LI
BKT47367	Pipe Mount - 1-1/4"	LI
BKT47366	Pipe Mount - 1-1/8"	
BKT47365	Pipe Mount - 1"	C
BKT47364	Pipe Mount - 7/8"	C
		C
Vehicle Spe	ecific Mounts	С
BKT47468	Dodge Ram, 2012-2015 Lower Grill Mount, 20" DR & SR Continuum	C
BKT6G466	Ford F-150, 2015 Lower Grill Mount, 10" DR & SR Continuum	U
BKT6F789	Ford Super Duty, 2009-2014 Lower Grill Mount, 20" DR & SR Continuum	C
BKT47585	Toyota Tacoma, 2015 Lower Grill Mount, 30" DR & SR Continuum	С
BKT47521	Ford Super Duty, 2015 Bumper Mount, 40" DR & (2X) SR Continuum	C
BKT47264	Jeep JK Hood Mount 10" DR & SR Continuum	C
BKT47265	Jeep JK Hood Mount 20" DR & SR Continuum	

BKT87784 Jeep JK Brow Mount 50" DR & SR Continuum
BKT87785 Jeep TJ Brow Mount 50" DR & SR Continuum

Flush Mount Retainer	3	6
Black Finish	RC3K	RC6K
Parts & Accessories	Single	Dual
Wiring Kit - 10"	WKSR10	WKDR10
Wiring Kit - 20"	WKSR20	WKDR20
Wiring Kit - 30"	WKSR30	WKDR30
Wiring Kit - 40"	WKSR40	WKDR40
Wiring Kit - 50"	WKSR50	WKDR50
LED 10" Module, Spot, Clear Lens	SRS	DRS
LED 10" Module, Spot, Smoked Lens	SRSX	DRSX
LED 10" Module, Flood, Clear Lens	SRF	DRF
LED 10" Module, Flood, Smoked Lens	SRFX	DRFX
LED 10" Amber Module, Spot, Clear Lens	SRAS	DRAS
LED 10" Amber Module, Spot, Smoked Lens	SRASX	DRASX
LED 10" Amber Module, Flood, Clear Lens	SRAF	DRAF
LED 10" Amber Module, Flood, Smoked Lens	SRAFX	DRAFX
Covers	Single	Dual
Cover - Amber	LCSRA	LCDRA
Cover - Clear	LCSRC	LCDRC
Cover - Red	LCSRR	LCDRR
Cover - Black	LCSRK	LCDRK
Cover - White	LCSRW	LCDRW
Covers	3	6
Cover - Amber	LCC3A	LCC6A
Cover - Clear	LCC3C	LCC6C
Cover - Red	LCC3R	LCC6R
Cover - Black	LCC3K	LCC6K
Cover - White	LCC3W	LCC6W



Black Finish



Warning

OS Series

- Fully encapsulated for moisture, vibration, and corrosion resistance
- Hard-coated lenses resist environmental damage from sand, sun, salt, and road chemicals
- Surface mount, includes Chrome flange
- 1" (25mm) H x 1-1/2"(48mm) W x 1/2" (13mm) D

Vertex™ Series

- Self-contained light with in-line lamp driver
- Designed to mount in composite style headlight or taillight, or surface mount to exterior surfaces with flange mount option
- Fully encapsulated for moisture, vibration, and corrosion resistance
- Hard-coated lenses resist environmental damage from sand, sun, salt, and road chemicals
- Synchronize to other Whelen sync products
- 1" (26mm) H x 1-5/8" (41mm) Dia.





OSRODMCR Red Marker/Clearance Light
OSADDMCR Amber Marker/Clearance Light

VTXGO9A Amber
VTXGO9C White
VTXFB Black Flange
VTXFC Chrome Flange

ION™ Series

- Surface mount Super-LED® lighthead
- Hard-coated lenses resist environmental damage from sand, sun, salt, and road chemicals
- Synchronize to other Whelen sync products
- 1-11/16" (43mm) H x 1-1/8" (28mm) D x 5-15/16" (150mm) L

LINV2™ V-Series™

- Combination 180° warning and puddle light
- Includes Black flange
- Fully encapsulated for moisture, vibration, and corrosion resistance
- Hard-coated lenses resist environmental damage from sand, sun, salt, and road chemicals
- Synchronize to other Whelen sync products
- 1-1/2" (40mm) H x 1-5/8" (42mm) D x 3-7/8" (98mm) L





IONSMA Amber
IONSMC White

LINV2A Amber

'Five Year Warrant



Warning

V23™ Series

- 2-in-1 warning and illumination light
- Available with a patented Linear-LED® designed reflector assembly
- Surface mount, includes Black or Chrome flange
- Hard-coated lenses resist environmental damage from sand, sun, salt, and road chemicals
- 2-11/16 " (68mm) H x 1-1/2" (38mm) D x 4-1/4" (109mm) L

M2 Series

- Available with a patented Linear-LED designed reflector assembly
- Hard-coated lenses resist environmental damage from sand, sun, salt, and road chemicals
- Synchronize to other Whelen sync products
 2-1/2" (64mm) H x 4" (102mm) W x 1" (25mm) D





V23ATPB	Amb
V23ATPC	Amb

Amber,	Black Flange
Amber	Chrome Flang

M2A	Amber
M2C	White
M2FC	Chrome Flange
M2FB	Black Flange
M2GROM	Grommet Mount Kit



M6 Series

- Available with a patented Linear-LED designed reflector assembly
- Hard-coated lenses resist environmental damage from sand, sun, salt, and road chemicals
- 4-5/16" (109mm) H x 6-3/4" (170mm) W x 1-3/8" (35mm) D

M6A	Amber	
M6C	White	
M6ZC	Scenelight	
M6FC	Chrome Flange	
M6FB	Black Flange	
M6BRUSH	Black Brush Guard	





Warning

2G & 5G Series

- Fully encapsulated for moisture, vibration and corrosion resistance
- Hard-coated lenses minimize environmental damage from the sun, salt, and road chemicals
- Grommet mount (includes vinyl grommet)
- 2G 5-1/2" (140mm) Dia. x 1-1/4" (32mm) D (with grommet)
- 5G 3-3/16" (81mm) H x 7-7/16" (189mm) W x 1-1/4" (32mm) D (with grommet)



2GAOOFAR	Amber 2G	
5GAOOFAR	Amber 5G	
5GCOOWCR	White 5G Back-up Light	

500 Series

- Available with Linear or TIR Super-LED® optics
- Hard-coated lenses minimize environmental damage from the sun, salt, and road chemicals
- 1-5/8" (41mm) H x 1-3/4" (44mm) D x 5" (127mm) L



50A02ZAR	Amber 500 LIN6
5LSMAB	Black LIN6 Surface Mount Adapter
5LSMAC	Chrome LIN6 Surface Mount Adapter
50A03ZAR	Amber 500 TIR6
5TSMAB	Black TIR6 Surface Mount Adapter
5TSMAC	Chrome TIR6 Surface Mount Adapter
5GROMMET	Grommet Mount Kit

Illumination

3" Round Series

- Hard-coated lenses minimize environmental damage from sand, sun, salt, and road chemicals
- Fully encapsulated for moisture, vibration, and corrosion resistance
- 3"(76mm) Dia. x 7/16" (12mm) Depth



	3SCOCDCR	White Compartment Light
	3SAOOFAR	Amber
	3SBCCDCR	Blue/White Compartment Light
	3SRCCDCR	Red/White Compartment Light
	3SROCDRR	Red

^{*}Five Year Warrant

OS Series

- Fully encapsulated for moisture, vibration, and corrosion resistance
- Hard-coated lenses resist environmental damage from sand, sun, salt, and road chemicals
- Surface mount, includes Chrome flange
- 1" (25mm) H x 1-1/2"(48mm) W x 1/2" (13mm) D



OSCOEDCR White Illumination Light



Illumination

6" Round Series

- Interior compartment light
- 18-LED model features High/Low intensity operating mode
- Low profile surface mount
- 6" (152mm) Dia. x 5/8" (16mm) D



60C0EJCS 6 LED 60C0EHCR 18 LED

Perimeter Enhancement Light

- 40° downward projected light for illumination of vehicle's perimeter
- Surface mount, includes Chrome or Black housing
- 1" (25mm) H x 1-3/8" (35mm) D x 11-1/2" 292mm) L



PELCB White, Black Flange
PELCC White, Chrome Flange

Strip-Lite™ Series

- Slim rectangular shape offers mounting versatility in tight spaces
- Fully encapsulated for moisture, vibration, and corrosion resistance
- Hard-coated lenses minimize environmental damage from the sun, salt and road chemicals
- Surface mount

Fluorent Plus™ Series

- 120° Super-LED® light assemblies
- Includes both a C clip for snap-in and P clip for fixed mounting
- Silicone rubber end caps
- 5/8" (16mm) H





PSCOCDCR 6 LED
PSCOCDCR 18 LED

 FOSPC
 9" Lens

 F18PC
 18" Lens

Civo Voor Warranty







Brake/Tail/Turn

400 Series

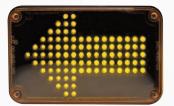
- Super-LED® brake/tail/turn light
- Surface mount
- Fully encapsulated for moisture, vibration, and corrosion resistance
- Hard-coated lenses minimize environmental damage from the sun, salt, and road chemicals
- Five year warranty
- 3-3/16" (77mm) H x 2-3/4" (69mm) D x 4-15/16" (124mm) L



Red Brake/Tail/Turn

600 Series

- Brake/tail/turn or arrow turn light
- · Hard-coated lenses minimize environmental damage from the sun, salt, and road chemicals
- Five year warranty
- 4-1/8" (105mm) H x 1-3/8" (35mm) D x 6-1/2" (165mm) L



60AOOTAR Amber Turn Signal 60BTT Red Brake/Tail/Turn **6FLANGEB** Black Flange **GEFLANGE** Chrome Flange

Miscellaneous

Power Control Centers & Switches

- Eight position keypad with remote relay module
- Three 20 amp and five 10 lamp relays
- Adjustable bail bracket mounting
- Two year warranty
- 7 1/4" (184mm) L x 4 3/4" (121mm) W x 1 1/4" (32mm) H

WSSC Series

- Combination siren and speaker in a single, compact unit
- Heavy-duty 30 watt amplified siren
- 10 siren tones and Air Horn with override
- Aluminum housing and water-resistant connectors for vibration and moisture resistance
- Two year warranty
- 5.44" (138mm) L x 4 5/8" (118mm) W x 4.31" (110mm) H





WSSC30 30W Siren and Speaker

WSSPA30 30W Siren and Speaker with Public Address



8 Switch Control



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WhelenMTR5

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